RIVERBANK ACOUSTICAL LABORATORIES

1512 S. BATAVIA AVENUE GENEVA, ILLINOIS 60134 Alion Science and Technology

630/232-0104 FOUNDED 1918 BY WALLACE CLEMENT SABINE

TEST REPORT

FOR: Overly Door Co.

Greensburg, PA

Sound Transmission Loss Test RALTM-TL11-215

ON: Mo

Model STC4611215 (Fully Operable Swinging Door)

Page 1 of 3

CONDUCTED: 24 August 2011

TEST METHOD

Unless otherwise designated, the measurements reported below were made with all facilities and procedures in explicit conformity with the ASTM Designations E90-09 and E413-10, as well as other pertinent standards. Riverbank Acoustical Laboratories has been accredited by the U.S. Department of Commerce, National Institute of Standards and Technology (NIST) under the National Voluntary Laboratory Accreditation Program (NVLAP) for this test procedure (NVLAP Lab Code: 100227-0). A description of the measuring technique is available separately.

DESCRIPTION OF THE SPECIMEN

The test specimen was designated by the manufacturer as Model STC4611215 (fully operable swinging door). The overall dimensions of the specimen as measured were nominally 908 mm (35.75 in.) wide by 2.13 m (83.688 in.) high and 44 mm (1.75 in.) thick. The specimen was placed directly in the client's adapter frame and tested in the 1.22 m (4 ft) by 2.44 m (8 ft) test opening. The adapter frame was sealed on the surface faces and periphery (both sides) with dense mastic.

The manufacturer's description of the specimen was as follows:

Both the lock and hinge edges of the door were continuously welded. The bottom of the door had a Zero 362 semi-mortised automatic door bottom. The 14 gauge metal frame was equipped with single magnetic seals at the head and jambs. The frame also had 4.7 mm (0.187 in.) steel hinge reinforcements with mud boxes. The door was hung on three 127 mm (5.0 in.) full mortise level swing hinges and was equipped with push/pull operation, no positive latch. The specimen was opened and closed at least five times, and the test was conducted with no further adjustments. A visual inspection verified the manufacturer's description of the specimen.

The weight of the specimen as measured was 78.7 kg (173.5 lbs.), an average of 40.8 kg/m² (8.4 lbs/ft²). The transmission area used in the calculations was 2 m² (21 ft²). The source and receiving room temperatures at the time of the test were 24±1°C (75±1°F) and 55±3% relative humidity. The source and receive reverberation room volumes were 178 m³ (6,298 ft³) and 140 m³ (4,929 ft³), respectively.

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TEST REPORT

Overly Door Co.

RALTM-TL11-215

24 August 2011

Page 2 of 3

TEST RESULTS

Sound transmission loss values are tabulated at the eighteen standard frequencies. A graphic presentation of the data and additional information appear on the following pages. The precision of the TL test data is within the limits set by the ASTM Standard E90-09.

FREQ.	<u>T.L.</u>	<u>C.L.</u>	DEF.	FREQ.	<u>T.L.</u>	<u>C.L.</u>	DEF.
100	26	0.74		800	44	0.15	4
100	26 30	0.74 0.43		1000	45	0.15	4
125 160	33	0.43		1250	46	0.13	4
200	36	0.42		1600	48	0.12	2
250	39	0.57		2000	50	0.10	
315	41	0.31	1	2500	49	0.08	1
400	44	0.38	1	3150	48	0.07	2
500	44	0.17	2	4000	48	0.06	2
630	45	0.20	2	5000	49	0.04	

STC=46

ABBREVIATION INDEX

FREQ. = FREQUENCY, HERTZ, (cps)

T.L. = TRANSMISSION LOSS, dB

C.L. = UNCERTAINTY IN dB, FOR A 95% CONFIDENCE LIMIT

DEF. = DEFICIENCIES, dB<STC CONTOUR (SUM OF DEF = 25)

STC = SOUND TRANSMISSION CLASS

Dean Victor

Senior Experimentalist

Approved by

David L. Moyer

Laboratory Manager

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NVLAP Lab Code 100227-0

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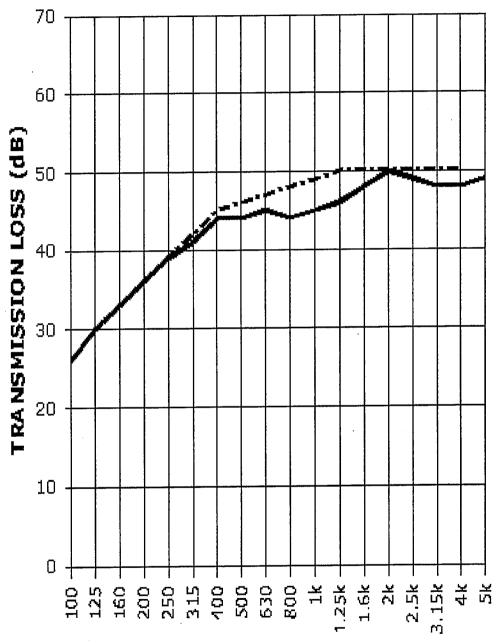
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630/232-0104 FOUNDED 1918 BY WALLACE CLEMENT SABINE

TEST REPORT

Page 3 of 3

SOUND TRANSMISSION REPORT RAL – TL11-215



FREQUENCY (Hz) stc= 46

TRANSMISSION LOSS
SOUND TRANSMISSION LOSS CONTOUR

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