627 RIVERBANK DRIVE
GENEVA, IL 60134

630-232-0104

Test Report

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FOUNDED 1918 BY
WALLACE CLEMENT SABINE

SPONSOR: **Overly Door Company**
Greensburg, PA

Sound Transmission Loss
RAL™-TL25-141

CONDUCTED: 2025-04-08

ON: Overly Model STC4525141/BR Level 3 steel door assembly with a 20” x 34” vision light with magnetic seals and Super H door bottom (operable)

TEST METHODOLOGY

Riverbank Acoustical Laboratories™ is accredited by the U.S. Department of Commerce, National Institute of Standards and Technology (NIST) under the National Voluntary Laboratory Accreditation Program (NVLAP) as an ISO 17025:2017 Laboratory (NVLAP Lab Code: 100227-0) and for this test procedure. The test reported in this document conformed explicitly with ASTM E90-09 (2016): "Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements." The single number rating of the specimen was calculated according to ASTM E413-22: "Classification for Rating Sound Insulation." A description of the measurement procedure and room specifications is available upon request. The transmission loss values are for a single direction of measurement. The results presented in this report apply to the sample as received from the test sponsor.

INFORMATION PROVIDED BY SPONSOR

The test specimen was designated by the sponsor as Overly Model STC4525141/BR Level 3 steel door assembly with a 20” x 34” vision light with magnetic seals and Super H door bottom (operable). The following nominal product information was provided by the sponsor prior to testing. The accuracy of such sponsor-provided information can affect the validity of the test results.

Product Under Test

Product Name:	Overly Model STC4525141/BR Level 3 steel door assembly with a 20” x 34” vision light with magnetic seals and Super H door bottom
Nominal Glazing:	(1) piece UL Level 3 Glass Clad Polycarbonate glass
Manufacturer:	Overly Door Company

SPECIMEN MEASUREMENTS & TEST CONDITIONS

Through a full external visual inspection performed on the test specimen, Riverbank personnel verified the following specimen properties:

Door Frame

Materials:	Metal door frame, concrete casting at perimeter
Dimensions:	Overall @ 1194 mm (47 in.) wide by 2413 mm (95 in.) high Door frame @ 1013 mm (39.875 in.) wide by 2162 mm (85.125 in.) high
Depth:	194 mm (7.625 in.)
Overall Weight:	498.04 kg (1098 lbs)

SPECIMEN MEASUREMENTS & TEST CONDITIONS (continued)

Door Leaf with Window

Materials:	Metal exterior, window, metal cam-lift hinges, metal lock, and door handle
Dimensions:	906 mm (35.6875 in.) wide by 2126 mm (83.6875 in.) high
Thickness:	48 mm (1.875 in.)
Window DLO:	508 mm (20 in.) by 864 mm (34 in.)
Window Thickness:	26.9 mm (1.059 in.)
Installation:	Suspended from jamb of door frame via three (3) hinges Door opens into source room
Overall Weight:	Door leaf @ 131.54 kg (290 lbs) Hinges @ 2.72 kg (6 lbs) total Lock @ 0.11 kg (0.25 lbs) Door handle @ 1.59 kg (3.5 lbs)

Additional Door Hardware

Mag Seals

Materials:	Metal, solid foam rubber
Installation:	Fastened to perimeter of door frame
Overall Weight:	8.16 kg (18 lbs)

Super H Door Bottom with Gasket

Materials:	Solid foam rubber, metal plate
Installation:	Plate fastened to receive side bottom edge of door leaf, covering foam
Overall Weight:	1.59 kg (3.5 lbs)

Note: The specimen was fully opened and closed five (5) times immediately prior to testing in order to demonstrate operability. No further adjustments were made to the specimen.

SPECIMEN MEASUREMENTS & TEST CONDITIONS (continued)

Overall Specimen Measurements

Dimensions:	1.01 m (39.875 in) wide by 2.16 m (85.125 in) high
Thickness:	0.19 m (7.625 in)
Weight:	643.76 kg (1419.25 lbs)
Overall Area:	2.19 m² (23.57 ft²)
Mass per Unit Area:	293.97 kg/m² (60.21 lbs/ft²)

Test Aperture

Opening Size:	1.22 m (4.0 ft.) by 2.44 m (8.0 ft.)
Filler Wall:	Yes
Aperture Size:	1.01 m (39.875 in) wide by 2.16 m (85.125 in) high
Transmission Area:	2.19 m² (23.57 ft²)
Sealed:	Entire periphery (both sides) with dense mastic

**Note: The dimensions used to determine the transmission area exclude those of the concrete-filled frame into which the door frame was cast. Given that the transmission loss performance of massive solid partitions is expected to be considerably greater than that of operable doors, the amount of flanking sound transmission through the mastic-covered concrete is assumed to be negligible. The specimen dimensions reflect this assumption.*

Test Environment

Source Room

Volume:	178.33 m³
Temperature:	21.1 °C ± 0.0 °C
Relative Humidity:	59.0 % ± 2.0 %

Receive Room

Volume:	131.39 m³
Temperature:	21.1 °C ± 0.0 °C
Relative Humidity:	60.0 % ± 0.0 %

Requirements

Temperature:	22º C +/- 2° C, not more than 3° C change over all tests.
Relative Humidity:	≥ 30%, not more than +/- 3% change over all tests.

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Figure 1 – Specimen mounted in test aperture, as viewed from source room (left) and receive room (right)

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TEST RESULTS

Sound transmission loss values are tabulated at the eighteen standard frequency bands. A graphic presentation of the data and additional information appear on the following pages. The precision of the transmission loss test data is within the limits set by the ASTM Standard E90-09 (2016). See Appendix A for identification of corrections applied to the reported data.

FREQ.	TL	ΔTL	DEF.	FREQ.	TL	ΔTL	DEF.
100	34	0.43	0	800	42	0.22	5
125	34	0.40	0	1000	40	0.21	8
160	36	0.52	0	1250	43	0.11	6
200	37	0.45	0	1600	47	0.12	2
250	37	0.48	1	2000	50	0.10	0
315	43	0.21	0	2500	52	0.11	0
400	43	0.30	1	3150	52	0.15	0
500	43	0.23	2	4000	52	0.10	0
630	43	0.16	3	5000	52	0.18	0

STC=45

ABBREVIATION INDEX

FREQ. = 1/3 OCTAVE BAND CENTER FREQUENCY, Hz
TL = TRANSMISSION LOSS, dB
ΔTL = 95% CONFIDENCE INTERVAL FOR TL MEASUREMENTS, dB
DEF. = DEFICIENCIES, dB BELOW SHIFTED STC CONTOUR (SUM OF DEF = 28)
STC = SOUND TRANSMISSION CLASS

Tested by _____
Keith Kimberling
Test Engineer

Report by _____
Keith Kimberling
Test Engineer

Approved by _____
Eric P. Wolfram
Laboratory Manager

Digitally signed by
Eric P Wolfram
Date: 2025.04.29
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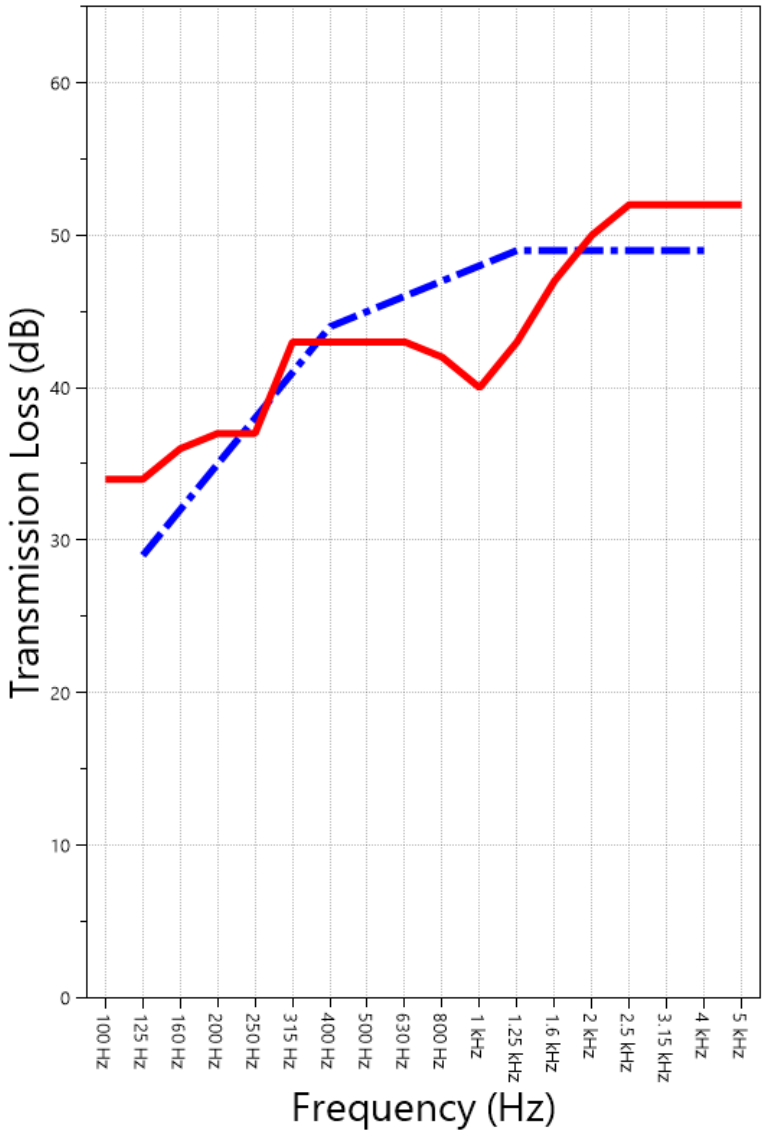
SOUND TRANSMISSION REPORT

Overly Model STC4525141/BR Level 3 steel door assembly with a 20" x 34" vision light with magnetic seals and Super H door bottom (operable)



STC=45
OITC=39

TRANSMISSION LOSS
SOUND TRANSMISSION CLASS CONTOUR

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APPENDIX A: Extended Frequency Range Data

Specimen: Overly Model STC4525141/BR Level 3 steel door assembly with a 20" x 34" vision light with magnetic seals and Super H door bottom (operable) (See Full Report)

The following non-accredited data were obtained in accordance with ASTM E90-09 (2016), but extend beyond the defined frequency range of 100Hz to 5,000Hz. These unofficial results are representative of the RAL test environment only and intended for research & comparison purposes. Sampling precision observed during this procedure is reported below. Corrections are detailed in Appendix B.

1/3 Octave Band Center Frequency (Hz)	**Sound Transmission Loss** (dB)	**Applicable Corrections**	**ΔTL (Eq. A2.5)** (dB)	**Repeatability** (dB)
31.5	26	*AA F*	1.30	1.24
40	30		0.61	1.44
50	30	*F*	1.86	0.98
63	27		2.47	2.33
80	24		1.29	1.46
100	34		0.43	0.77
125	34		0.40	1.28
160	36		0.52	1.18
200	37		0.45	0.74
250	37		0.48	0.53
315	43		0.21	0.46
400	43		0.30	0.41
500	43		0.23	0.41
630	43		0.16	0.32
800	42		0.22	0.30
1000	40		0.21	0.29
1250	43		0.11	0.15
1600	47		0.12	0.18
2000	50		0.10	0.12
2500	52		0.11	0.28
3150	52		0.15	0.23
4000	52		0.10	0.18
5000	52		0.18	0.26
6300	53		0.14	0.28
8000	52		0.20	0.67
10000	52	*F*	0.35	0.93
12500	49	*F*	0.33	1.93

APPENDIX B: Glossary of Standardized Corrections and Adjustments

Specimen: Overly Model STC4525141/BR Level 3 steel door assembly with a 20" x 34" vision light with magnetic seals and Super H door bottom (operable) (See Full Report)

Mark	Interpretation
A	Measured sound pressure levels in the receive room are within 10 dB of the ambient noise level at the marked frequency band. Receive room levels used to calculate Transmission Loss are corrected according to ASTM E90 Section 10.3.
AA	Measured sound pressure levels in the receive room are within 5 dB of the ambient noise level at the marked frequency band. Receive room levels used to calculate Transmission Loss are corrected according to ASTM E90 Section 10.3.1. Transmission Loss values calculated from levels corrected this way will be less than or equal to Transmission Loss values from a hypothetical test using the same specimen and a receive room with idealized ambient sound levels of (-∞) dB.
F	The reported Transmission Loss is within 10 dB of the laboratory flanking limit at the marked frequency band. The measured performance of the specimen may be limited by the performance of the laboratory building structure at this frequency band.
Z	The reported Transmission Loss at the marked frequency band has been corrected according to ASTM E90 Section A3.2.7 to account for possible sound transmission through the filler assembly.
ZZ	The reported Transmission Loss at the marked frequency band has been corrected according to ASTM E90 Section A3.2.8 to account for possible sound transmission through the filler assembly. Transmission Loss values corrected this way will be less than or equal to Transmission Loss values from a hypothetical test using the same specimen and an idealized filler assembly with a Sound Transmission Class rating of (∞).

APPENDIX C: Glossary of Variability Metrics

Specimen: Overly Model STC4525141/BR Level 3 steel door assembly with a 20" x 34" vision light with magnetic seals and Super H door bottom (operable) (See Full Report)

ΔTL, the 95% confidence interval for reported transmission loss values, is calculated from the standard deviation of the sets of measurements for source room sound pressure level, receive room sound pressure level, and receive room sound absorption. This metric is calculated in an effort to quantify the combined influences of room geometry, microphone positioning, and other varying environmental conditions on reported results.

Repeatability, expressed as a 95% confidence interval, is calculated from the standard deviation of transmission loss as obtained from a set of six (6) consecutive tests conducted according to this test method by RAL on 2020-02-24. The tests were performed on a specimen composed of welded aluminum tubing, using the same test opening as used in this report. This metric provides an estimate of the variation in results that might be observed if the test were repeated with no change to the installed specimen. Note that repeatability will vary with the construction type.

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APPENDIX D: Determination of Outdoor Indoor Transmission Class (OITC)

Specimen: Overly Model STC4525141/BR Level 3 steel door assembly with a 20" x 34" vision light with magnetic seals and Super H door bottom (operable) (See Full Report)

The determination of the Outdoor Indoor Transmission Class (OITC) as reported below was made with explicit conformity to the procedures described in the ASTM E1332-22 test standard. Test Method ASTM E90-09 (2016) was used to obtain the sound transmission loss data. This rating is based on an average transportation noise source spectrum and an A-weighted sound level reduction, either of which may be inappropriate for some applications.

One-third Octave Band Center Frequency, Hz	Reference Sound Spectrum, dB	Test Specimen Transmission Loss, dB
80	103	24
100	102	34
125	101	34
160	98	36
200	97	37
250	95	37
315	94	43
400	93	43
500	93	43
630	91	43
800	90	42
1000	89	40
1250	89	43
1600	88	47
2000	88	50
2500	87	52
3150	85	52
4000	84	52

OITC = 39

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APPENDIX E: Instruments of Traceability

Specimen: Overly Model STC4525141/BR Level 3 steel door assembly with a 20" x 34" vision light with magnetic seals and Super H door bottom (operable) (See Full Report)

Description	Model	Serial Number	Date of Certification	Calibration Due
System 2	3160-A-042	3160-106968	2024-07-19	2025-07-19
Bruel & Kjaer Mic And Preamp D	Type 4943-B-001	2311440	2025-01-10	2026-01-10
Bruel & Kjaer Pistonphone	Type 4228	2781248	2024-07-19	2025-07-19
EXTECH Hygro 639	SD700	A.103639	2024-12-10	2025-12-10
EXTECH Hygro 6015	SD700	A.116015	2024-06-05	2025-06-05

APPENDIX F: Revisions to Original Test Report

Specimen: Overly Model STC4525141/BR Level 3 steel door assembly with a 20" x 34" vision light with magnetic seals and Super H door bottom (operable) (See Full Report)

Date	Revision
2025-04-28	Original report issued

END