



Specifications

Ballistic Resistant Security Metal Fixed Window Systems

Part 1 – General

1.1 Description

- A. **Work Included:** Provide Ballistic Resistant Security Metal Fixed Window Systems where shown on drawings and specified herein.
- B. **Ballistic Protection:** The level of ballistic protection required for this project is [select appropriate level from the following list] as tested to UL 752 Standard for Safety:

- UL Level 1: 9mm Full Metal Copper Jacket with Lead Core (3 shots)
- UL Level 2: .357 Magnum Jacketed Lead Soft Point (3 shots)
- UL Level 3: .44 Magnum Lead Semi-Wadcutter Gas Checked (3 shots)
- UL Level 4: .30 Caliber Rifle Lead Core Soft Point (1 shot)
- UL Level 5: 7.62mm Rifle Lead Core Full Metal Jacket, Military Ball (1 shot)
- UL Level 6: 9mm Full Metal Copper Jacket with Lead Core (5 shots)
- UL Level 7: 5.56mm Rifle Full Metal Copper Jacket with Lead Core (5 shots)
- UL Level 8: 7.62mm Rifle Lead Core Full Metal Jacket, Military Ball (5 shots)

- C. **Related Work:** Documents affecting work of this Section include, but are not necessarily limited to, General Conditions, Supplementary Conditions, and Sections in Division 1 of these Specifications.

Except for the items specifically listed in this Section, finish paint, glass and glazing are furnished and installed under other sections of these Specifications.

1.2 Quality Assurance

- A. **Experience:** Provide work of this Section designed and furnished by one manufacturer. Use a manufacturer who is ISO9001:2000 certified and has been engaged in the manufacture of Bullet-Resistant Security Metal Fixed Window systems for at least five (5) years immediately prior to the start of this work, and who has a history of successful production acceptable to the Architect.
- B. **Testing:** The complete window system shall be tested and certified by an independent laboratory to UL 752 Standard for Safety.

1.3 Related Sections

- A. Section 08800 – Glazing
- B. Section 09900 – Paints and Coatings

1.4 References

- A. **ASTM A1008** - Standard Specification for Steel, Carbon, Cold-Rolled Sheet, Commercial Quality.
- B. **ASTM A1011** - Standard Specification for Steel, Hot-Rolled Sheet and Strip, Commercial.
- C. **ASTM A653** - Standard Specification for Steel Sheet, Zinc-coated (Galvanized) or Zinc-Iron alloy Coated (Galvannealed) by the Hot Dipped Process.
- D. **UL 752** – Bullet-Resisting Equipment
- E. **HMMA 840** – Installation and Storage of Hollow Metal Doors and Frames.

1.5 Submittals

- A. **Shop Drawings:** Submit a schedule of items to be provided under this Section along with shop drawings in sufficient detail to show fabrication, installation, anchorage and interface of the work of this section with the work of adjacent trades.
- B. **Certification:** Provide certification that the window construction utilized has been tested at an independent laboratory in accordance with UL 752 Standard for Safety and meet the bullet-resistant level requirements of this section.
- C. **Secondary Requirements**
 - 1. **Sound Control** – If required, certify that assemblies have been tested in accordance with ASTM E90 and E413 for the specified STC.
 - 2. **Blast/Pressure Resistance** – If required, certify by test reports or design calculations that assemblies meet the seating and/or unseating pressure requirements for the project.
- D. **Installation Instructions:** Provide recommended installation procedures which, upon approval by the architect, will become the basis for acceptance or rejection of the actual procedures used for installation.
- E. **Warranty:** Upon completion of the work of this Section, provide the Architect with two (2) copies of the manufacturer’s standard written one (1) year warranty.

Part 2 - Products

2.1 Design

- A. **Design Basis and Type:** Bullet-Resistant Security Metal Fixed Window System designs are based on those manufactured by Overly Door Company, Greensburg, PA 15601. Tel 800-979-7300, Fax 724-830-2871
- B. **Performance:** Bullet-Resistant Security Metal Fixed Window System to be UL Level [1,2,3,4,5,6,7,8] when tested in accordance with UL 752.
- C. **Components:** Assemblies to be complete with metal frame, glass and glazing. Glass and glazing material shipped loose to be field installed.

2.2 Fabrication

- A. **General:** Assemble work using all welded construction conforming to the applicable requirements of AWS D1.1 and D1.3.

- B. **Materials:** Construct from formed sheet conforming to ASTM A1008 or ASTM1011. Steel plates and shapes for reinforcing and/or framing members shall conform to ASTM A36 and bars shall conform to ASTM A108 Grade 1018.
- C. **Frame Design:** Bullet-Resistant Security Metal Fixed Window Frames shall be constructed in accordance with the manufacturer's UL approved designs of the BR level specified. Knock-down frames are not acceptable, unless sizes of frames exceed shipping limitations. After installation, field splices required because of shipping limitations must be field welded by certified welders per manufacturer's instructions and in accordance with AWS D1.1/D1.3.
- D. **Anchors:** Provide suitable anchors to properly install frames in partition types shown on Architects drawings.
- E. **Painting and Cleaning:** After fabrication of frames, all tool marks and surface imperfections shall be removed and exposed faces of all welded joints dressed smooth. Chemically treat all surfaces to insure maximum paint adhesion and coat with a water-based rust-inhibitive primer

Part 3 - Execution

3.1 Site Storage and Protection of Materials

- A. **Receipt:** Upon receipt of product, all materials shall be thoroughly inspected and all discrepancies, deficiencies and/or damages shall be immediately reported to the supplier in writing.
- B. **Storage:** Store all materials on planks or dunnage in a dry location in a vertical position, spaced by blocking to permit air circulation between units. Cover all material or store in a controlled area to protect from damage.

3.2 Installation

- A. Prior to installation, secure the services of a qualified representative of the manufacturer to visit the job site and instruct the contractor's personnel in proper installation and adjustment of the assemblies or secure services of manufacturer's factory trained and authorized installer to perform installation of assemblies.
- B. Install work of this Section in strict accordance with approved shop drawings and manufacturer's recommended installation instructions. Where installations require field welding, all work must be performed by certified welders in accordance with AWS D1.1/D1.3.
- C. Upon installation, secure the services of a qualified representative of the manufacturer to visit the jobsite and inspect the complete installation of the window assemblies and direct installer in correcting any non-conforming items found.