

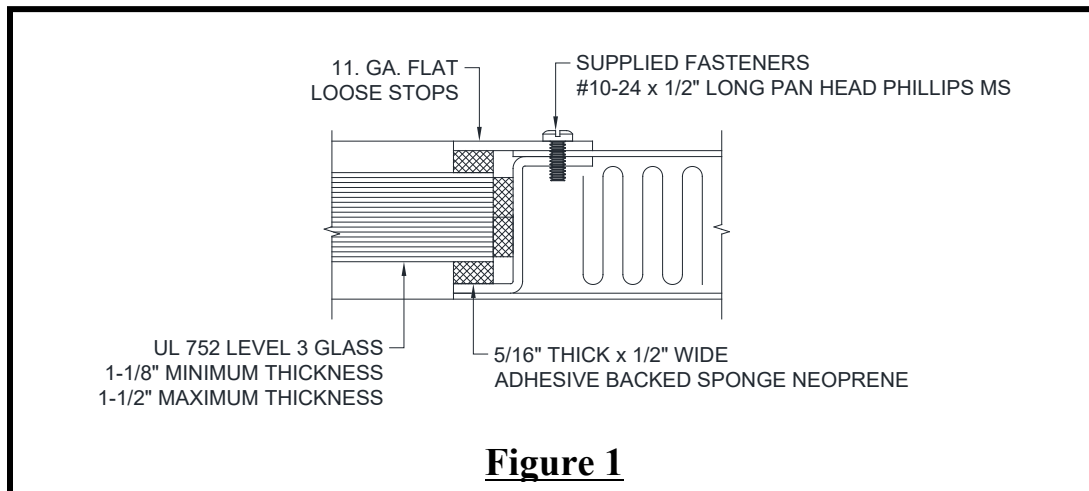
Supplemental Installation Instructions

UL Level 3 Glass Clad Polycarbonate Vision Light Kit

Introduction:

These installation instructions are to be used for glazing Overly Acoustical doors which require a dual glazed vision light. This type of vision light requires the following components:

- Item 1.** One 11 ga. flat loose stops which have been shipped applied to the door with four (4) screws per loose stop.
- Item 2.** 1/2" wide x 5/16" thick adhesive backed sponge neoprene in sufficient length to glaze vision light as shown in Figure 1 below.
- Item 3.** One (1) piece of 1-1/8" thick UL 752 Level 3 Glass Clad Polycarbonate. Glass may be provided by Overly or by another outside source. Check shop drawings to identify supplier.
- Item 4.** #10-24 x 1/2" long pan head machine screws for fastening loose stops to door.



Installation:

- Step 1.** Remove 11 ga. flat loose stop from door.
- Step 2.** Locate 5/16" thick x 1/2" wide adhesive backed neoprene. On the 11 ga. flat loose stop, apply the neoprene around entire frame perimeter as shown in Figure 1 above.
- Step 3.** On the door molding stops, apply the neoprene around entire frame perimeter as shown in Figure 1 above.
- Step 4.** Lay in piece of 1-1/8" thick UL 752 Level 3 glass clad polycarbonate and apply loose stop to door with #10-24 x 1/2" long pan head machine screws provided.

Caution: Do not overtighten fasteners. It is recommended to tighten fasteners in an alternating sequence to ensure balance of compression.