SERIES





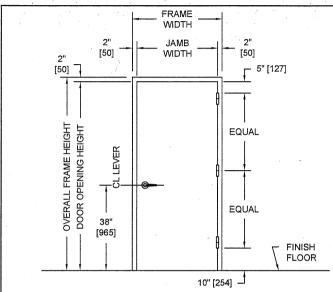
574 WEST OTTERMAN STREET POST OFFICE BOX 70

GREENSBURG, PA 15601-0070

TELEPHONE:

724-834-7300 724-830-2871

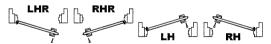
MODEL NO. 4611212 / UL FIRE RATED / STC 46 / E90-09 / FLUSH SOUND CONTROL DOOR AND FRAME ASSEMBLY / DOUBLE BUBBLE SEALS



PUBLIC SIDE ELEVATION

RIGHT HAND REVERSE BEVEL SHOWN

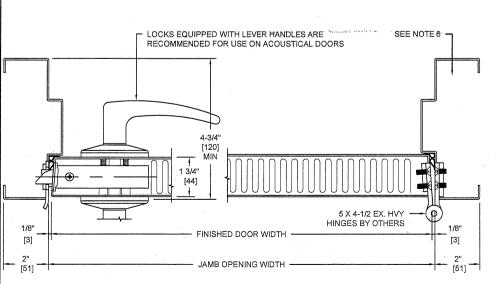
SECURED AREA (INTERIOR)



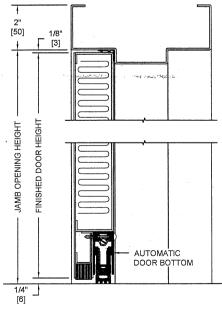
(KEY) SIDE PUBLIC AREA (EXTERIOR)

NOTES:

- All exposed surfaces of door and frame to receive one coat of rust inhibitive prime paint.
- Door bottom requires flush level sealing surface. Wood, aluminum, or stainless steel threshold recommended. Do not seal against carpet.
- Frame is equipped with Overly double bubble seals at head and jambs. Door is equipped with an automatic door bottom.
- 4. Door weight is 8.4 pounds per square foot.
- Door can be equipped with standard builders hardware, customer to specify. Concealed hardware is not recommended for acoustical doors.
- Frames equipped with masonry anchors must be grouted full in field. Bolt-in type frames must have all voids in head and jambs packed with 6 to 12 pound density mineral wool and all voids between wall and frame continuously caulked.
- UL fire labels available in compliance with UL10B and UL10C/UBC7-2.
 UL labeled units require a closer and three hinges. Consult factory for specifics.
- Unit tested as single door at Riverbank Acoustical Laboratories.
 Results are described in Test Report No. TL11-212 with sound transmission results as shown in chart below.
- 9. Door construction is covered by US Patent No. 5,417,029.



HORIZONTAL SECTION



VERTICAL SECTION

SOUND TRANSMISSION LOSS IN dB AT FREQUENCY / HERTZ																	
100	125	160	200	250	315	400	500	630	800	1000	1250	1600	2000	2500	3150	4000	5000
26	31	34	37	39	41	44	43	45	43	42	45	50	52	51	49	49	49